

AMENDMENTS TO THE CLAIMS

1. (currently amended) A method for ~~the manufacture of~~ manufacturing a hinge-lid box, ~~characterized in, that the method~~ which comprises:
providing at least one blank for a packet portion of a hinge-lid box and a blank for a collar;
gluing the steps wherein the collar is glued to the packet portion of the hinge-lid box, the
hinge-lid box comprising two blanks or more than two blanks, the other being the blank
for the collar, by applying the glue as horizontal uniform glue lines on the blank of the
collar and/or horizontally on the respective area of the blank of the packet portion of the
hinge-lid box part, which the collar will be attached to, to; wherein
the glue lines being are applied so that at least one glue line horizontally crosses the whole
blank of the collar, and the number of horizontal glue lines is at least two.
2. (currently amended) A method according to claim 1 for the manufacture of a hinge-lid box, ~~characterized in, that~~ wherein the number of glue lines is at least three.
3. (currently amended) A method according to claim 1, ~~characterized in, that~~ wherein at least one glue line crosses horizontally the lower part of the collar blank and the geometry of the glued area is line or strip shape.
4. (currently amended) A method according to claim 1, ~~characterized in, that~~ wherein the glue lines form a uniform surface covering the whole area of the collar blank, which remains covered ~~in the~~ in a finished box.
5. (currently amended) A method according to claim 1, ~~characterized in, that~~ wherein the collar is printed and/or coated.
6. (withdrawn) A method for gluing of the collar to the box portion of a hinge-lid box, characterized in, that the method comprises steps wherein the glue is applied as horizontal uniform glue lines on a blank of the collar and/or horizontally on the respective area of the blank of the box part, which the collar will be attached to, the hinge-lid box comprising two blanks and the other being the blank for the collar, or more than two blanks, the glue lines being applied so

that at least one glue line horizontally crosses the whole blank of the collar and the number of horizontal glue lines is at least two.

7. (withdrawn) A method according to claim 6 for gluing of the collar to the packet portion of the hinge-lid box, characterized in, that the number of glue lines is at least three.

8. (withdrawn) A method according to claim 6, characterized in, that at least one glue line crosses horizontally the lower part of the collar blank and the geometry of the glued area is line or strip shape.

9. (withdrawn) A method according to claim 6, characterized in, that the glue lines form a uniform surface covering the whole area of the collar blank, which remains covered in the finished box.

10. (withdrawn) A method according to claim 6, characterized in, that the collar is printed and/or coated.

11. (currently amended) A method according to claim 2, ~~characterized in, that~~ wherein at least one glue line crosses horizontally ~~the lower~~ a lower part of the collar blank and the geometry of the glued area is line or strip shape.

12. (currently amended) A method according to claim 2, ~~characterized in, that~~ wherein the glue lines form a uniform surface covering the whole area of the collar blank, which remains covered ~~in the~~ in a finished box.

13. (currently amended) A method according to claim 3, ~~characterized in, that~~ wherein the glue lines form a uniform surface covering the whole area of the collar blank, which remains covered ~~in the~~ in a finished box.

14. (currently amended) A method according to claim 2, ~~characterized in, that~~ wherein the collar is printed and/or coated.

15. (currently amended) A method according to claim 3, ~~characterized in, that~~ wherein the collar is printed and/or coated.
16. (currently amended) A method according to claim 4, ~~characterized in, that~~ wherein the collar is printed and/or coated.
17. (withdrawn) A method according to claim 7, characterized in, that at least one glue line crosses horizontally the lower part of the collar blank and the geometry of the glued area is line or strip shape.
18. (withdrawn) A method according to claim 7, characterized in, that the glue lines form a uniform surface covering the whole area of the collar blank, which remains covered in the finished box.
19. (withdrawn) A method according to claim 8, characterized in, that the glue lines form a uniform surface covering the whole area of the collar blank, which remains covered in the finished box.
20. (withdrawn) A method according to claim 7, characterized in, that the collar is printed and/or coated.